## Mounting instruction for Item N°. 8450/5 Front tuning disk brake, set

Tuning disk brake for the front wheels, suitable for all FG 1:5 scale models and Race Trucks with 2damper front axle or Mono-Shock axle. Not suitable for the Formula 1 models.

Using this brake the throttle/brake servo should have a minimum regulating power of 7-8 kg in order to achieve the required brake power. If you use the disk brakes for front and rear wheels we recommend to steer each brake over a separate servo. With a lower-priced radio control system you need a Y-cable for this, with a high-quality radio control system you steer the third servo over a third

## Mounting

If you have plastic uprights in the front the disk brake has to be mounted in front of the uprights. With alloy uprights the disk brake has to be installed behind the uprights.

Pict.1 Mount the parts as shown on picture 1. Important! There are two different versions of brake shafts 8459/1. When mounting these into the brake caliper 8455 it is very important that the flat side as well as the boring for the brake lever 8461/1 show to the outside or rather to the brake linings 8457/3. Now press the bearing into the guiding plate and screw the plate on the brake caliper.

Pict.2 Mount the square wheel driver as shown on picture 2. The described square wheel drivers can differ in the width depending on the model type. For the wider versions the securing ring 6106/5 has to be mounted after the installation of the brake disk.

Pict.3 Mount the parts as shown on picture 3. Apply screw retention lacquer on the longer thread part of the stud bolt 8448 and screw it into the alloy brake caliper 8455.

Pict.4 Press the brake lever 8461/1 into the boring of the brake shaft 8459/1 as shown on picture 4 and fix it with the headless pin M3x3. Mount the alloy bowden cable holder 8474/5. Now pull the bowden cable flex completely out of the bowden cable pipe. Screw the threaded part of the bowdencable pipe completely into the bowden cable holder 8474/5. Push the bowden cable flex as shown on the picture first into the eye of the brake lever 8461/1, then through the plain washer, pressure spring 8463/1, alloy bowden cable holder 8474/5 and finally press it completely into the bowden cable

Pict.5 Now the brake linings 8457/3 with the brake disk 8458/2 have to be mounted. Press the linings slightly together with the brake disk in between. Now lay the M3 stop nuts on only slightly so that the brake disk can still be moved freely.

Pict.6 Install the bowden cable pipe as shown on picture 6 into the borings of the brake bar 8093. Important! Fix the bowden cable pipe in true alignment to the boring and press it slowly in with turning movements to the left and right. Switch on your radio control system and bring the throttle/brake servo in central position so that the servo arm is placed in 90° position to the servo. Mount the servo rods 8461, balance 8462/5, collets 8465/6020 a.s.o. as shown on Mounting of the brake with alloy uprights "in direction of motion"

6106/5 Adjust eye of the brake lever in alignment to the boring of the bowden cable holder 8474/5 U-Disk Pict.5 8468 8463/1 Push in the bowder cable flex M3x10 Pict.4 8461 M<sup>3X3</sup> 8458/2 8461/ 0 Let side and boring of the brake lining city 8459/ 8457/3 8468 @<sub>6738/3</sub> 8469/1

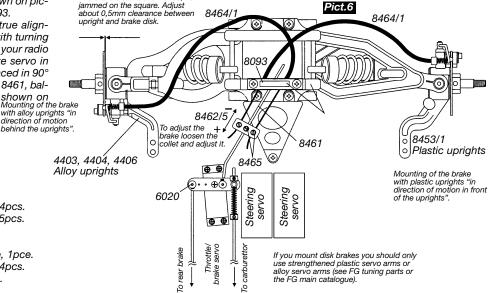
M3x20

8469

8468

M3x10

The brake disk must sit loose, not



Pict.6

## Spare parts

Collets 2,1 mm, 5pcs. 6020 6106/5 Securing ring for square wheel, 4pcs. 6738/3 Self-locking hexagon nut, M3, 15pcs. 8093 Brake guide rail, 1pce. 8448 Stud bolt for brake lining, 4pcs. 8455 Alloy brake caliper f.fr.disk brake, 1pce.

8457/3 Competition brake lining glued, 4pcs. 8458/2 Tuning brake disk, lasered, 2pcs.

8459/1 Brake shafts, 2pcs.

8461 Brake lever and servo rods, 2pcs.

8461/1 Brake lever f. front a. rear disk brake, 2pcs.

8462/5 Balance, 2pcs.

Pressure spring 0,25x3,2x14mm, 2pcs. 8463/1 8464/1 Flex. bowd. cable f. fr. disk brake, 1pce.

8465 Collet set, 4pcs.

8468 Screw set for disk brake front/rear 8469 Guiding plate, ball-beared, 2pcs. 8469/1 Ball bearing flange for 08469, 2pcs. 8474/5 Alloy bowden cable holder, short, 2pcs. 8479 Steel bush for brake caliper, 2pcs.

Adiusting the brake

Both brake disks should be turnable when the joystick (transmitter) is in neutral position. Both brakes must pursue an equal braking effect on the disks. If the braking effect is only one-sided, the corresponding bowden cable has to be tightened slightly at the balance 8462/5, therefore loosen collet 8465. Should the breaking effect of both brakes be either too high or too low, loosen the centric collet 8465 at the balance and move the balance 8462/5 either backwards or forwards.



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Radio control